

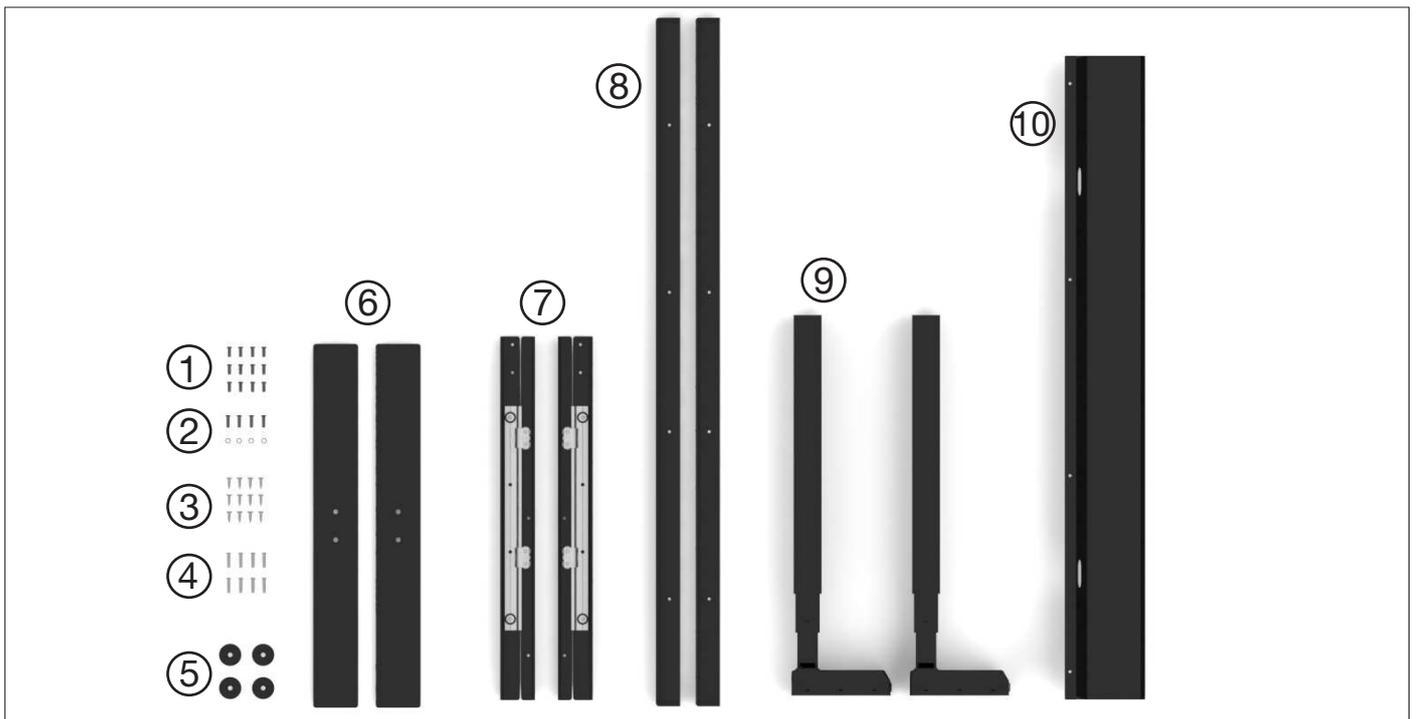
RAW Split

a product by **Cube Design**

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Assembly manual for Cube Design RAW Split



RAW Split BOM:

1. 12x M6x16
2. 4x M6x20 + 4x 6mm lock nut
3. 12x 5x20 screws
4. 4x M8x25 (old feet uses 8 pcs M6x25)
5. 4 Adjustable shoes
6. 2x RAW feet
7. 2x RAW Spilt special slide rails
8. 2x Rails
9. 2x Columns
10. 1x Cable tray

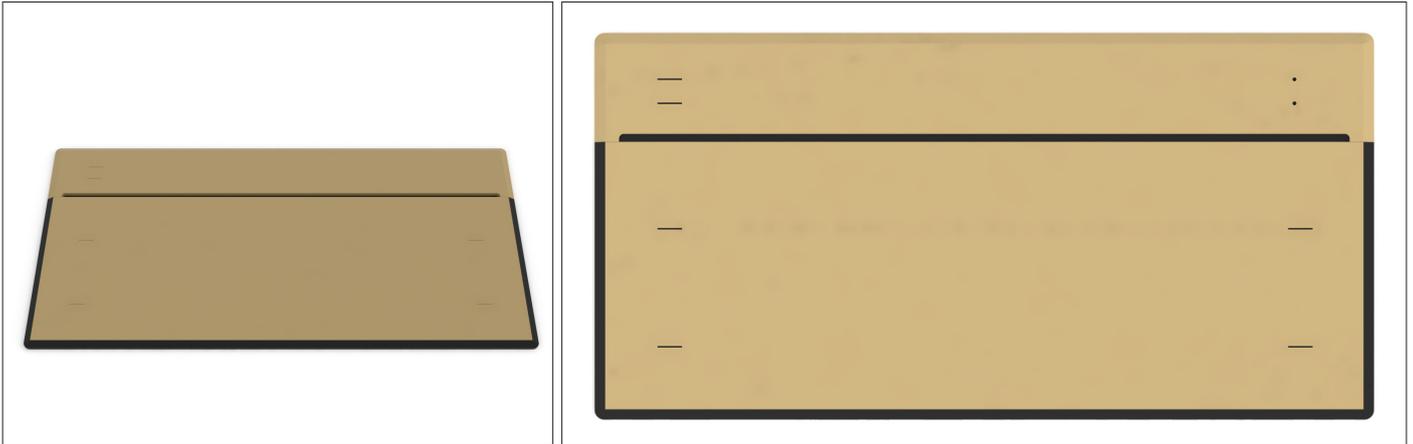
The table also consists of:

- Table top, 2 plates
- Control box
- Control panel

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Assembly manual for RAW Split



Place the two plates on a secure backing face down. Assemble the frame upside down on top of the plates. Mount the frame when it is completely assembled.

IMPORTANT: It is important that the frame is completely assembled before it is mounted on the plates, as the width of the frame can fluctuate a few millimeters in length. The plates have 2 pre-drilled holes where the rest of the screws are mounted through guiding lines. It is important to follow the guide carefully when mounting the the frame.

Assemble the frame as follows:

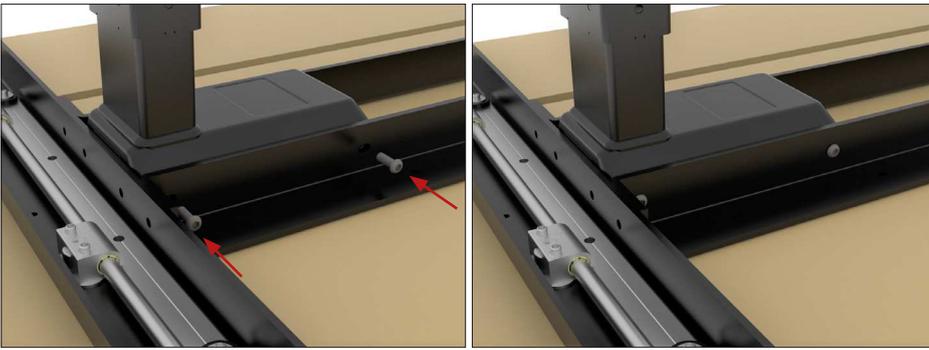


Step 1: Place the two special slide rails on the plates. The slide rails are assembled from our production and there is a right and left rail.

NOTE: Place the slide rails correctly. The low side of the rail should face the side of the table and the high side with 4 holes should face the center. There should also be two holes in the rail facing the smallest table plate as shown in the last picture above.



Step 2: Place the two rails and the two columns between the sliding rails. Now it is time to mount the frame, follow the order on the next page.



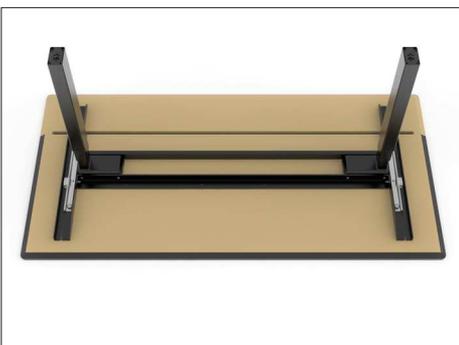
Step 3: Mount the rails and the column loosely with **4 x M6x16** bolts. 2 in each rail.



Step 4: Mount the slide rail and the column with **2 x M6x16** bolts. Tighten.



Step 5: Mount the slide rail and the rails with **2 x M6x20** bolts + **2 x 6mm lock nuts**. Tighten all of the bolts.



Step 6: Repeat step 3-5 on the other side of the frame.





Step 7: Mount the feet and adjustable shoes. The new feet have two holes where the feet are mounted with **2 x M8x25** bolts each. Then the adjustable shoes are screwed into the outer holes.

NOTE: The old model feet are mounted with 4 x M6x25 bolts. These feet have a cross where the bolts go through.



The frame is now assembled and must be mounted on the plates. Use the pre-drilled holes and the guiding lines as described below.

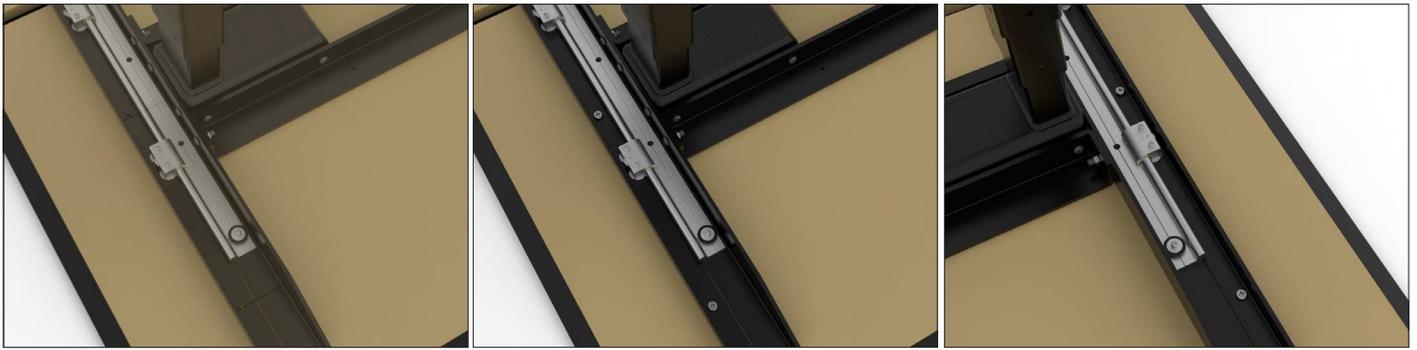


Step 8: Start by fastening the slide rail with two screws into the two pre-drilled holes in the right side of the small plate.



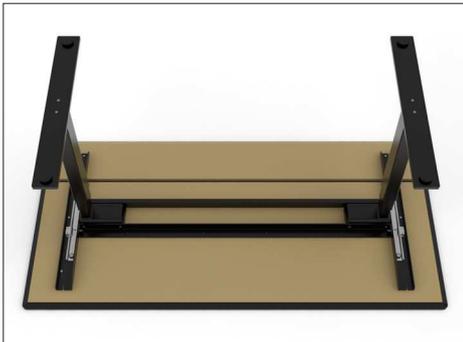
Step 9: Adjust the frame according to the guiding lines in left side of the small plate and secure it with two screws.





Step 10: Adjust the frame according to the guiding lines in the large plate while securing that the plates are adjacent to each other and are aligned on each side. Secure it with two screws.

Finally secure with two screws on the other side.



Tighten all screws. Now the frame is assembled and finished.



Step 11: Mount the cable tray. The cable tray is mounted on the small plate with screws. Place it as shown on the pictures above - in the center of the plate up against the edge where the table can be split. Connect the control box and mount the control panel.



The table is now assembled. Turn it over while making sure that the plates do not slide apart.

Finished, enjoy the table.

